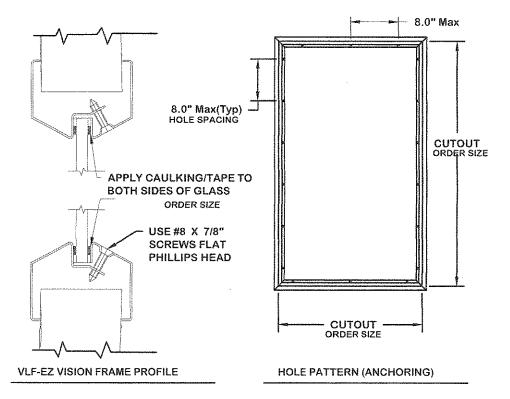
INSTALLATION INSTRUCTIONS FOR VLF-EZ VISION FRAME

- 1. Read and follow the installation requirements of the door manufacturers.
- 2. Cut the hole in the door to correspond to the order size of the vision frame. Assure that the opening is plumb and square.
- 3. Prepare the cutout if required, per the door manufacturers installation instructions.
- 4. Install caulking/tape, 1/16" thick, on both sides of rated glass, see illustration.
- 5. Insert the corridor side frame in the cutout.
- 6. Insert rated glass into frame, seating firmly, using setting blocks as needed.
- 7. Inserting 2 of the screws provided in the countersunk holes, carefully align the room side of the frame to the holes in the corridor side of the frame. Screw in enough to hold frame in place for alignment, then insert the other screws lightly. Tighten the screws alternately in a criss-cross pattern to avoid putting more pressure on one side than the other. Do not tighten to the point of deflecting the frame.







DIVISIONS OF



www.activarcpg.com

Construction Products Group

HEADQUARTERS (HIAWATHA):4450 WEST 78TH ST CIRCLE, BLOOMINGTON, MN 55435-5416 PH: 800-554-6077 FAX: 952-835-2218

ACPG WEST COAST (AIR LOUVERS): COMMERCE, CA PH: 800-554-6077 FAX: 952-835-2218

EMAIL: SALES@ACTIVARCPG.COM WWW.ACTIVARCPG.COM • WAREHOUSES: DALLAS TX, LANCASTER PA, ATLANTA GA, CHICAGO IL